

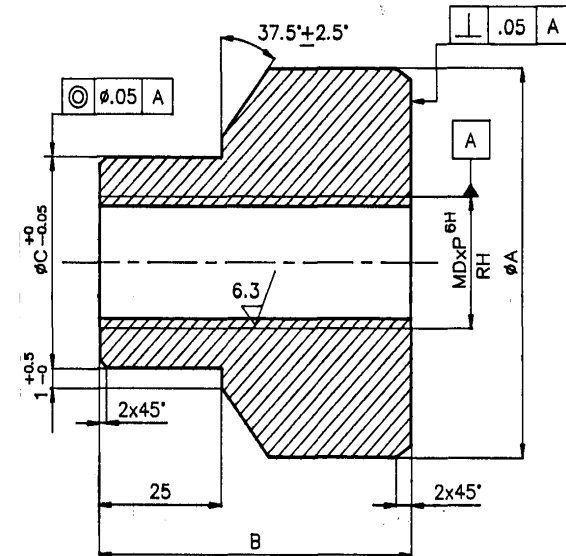
FIRST ANGLE PROJECTION (ALL DIMENSION IN MILLIMETRES)

09176--666-88-3

DRAWING NO.

VAR NO.	ØA	B	+0 -0.05 ØC	MDxP 6H		MATL CODE	WEIGHT Kg
01	48.3	40	37.5	M22x1.5		15 339 142 0000	0.32
02	73.0	40	65.5	M24x1.5		15 339 144 0000	1.05
03	73.0	60	58.0	M38x1.5		15 339 144 0000	1.13
04	88.9	60	64.0	M38x1.5		15 339 134 0000	1.80
05	164.0	70	140.0	M45x1.5		15 339 282 0000	9.65
06	164.0	100	140.0	M64x1.5		15 339 282 0000	13.00

MATERIAL: SA105 (C)



NOTES:

- 1) BEFORE THREADING REFER NOTE 3 OF DRG 3-80-999-97163-RIGID STRUT ASSEMBLY.

STANDARD

		BHARAT HEAVY ELECTRICALS LTD.,		NAME	SIGN	DATE		
		PIPING CENTRE, MADRAS, 600 017		DES	RANANTH	02-07-94		
				CHD	RANANTH	02-07-94		
				APPD	S.JAYAKUMAR	02-07-94		
REV	DATE	ALTERED RANANTH	DEPT.	GRADE OF	UN TOL DEM	SCALE	WEIGHT (Kg)	REF TO AMBY / OLD DRA
01	16/07/94	APPROVED S.J.K.		C/M/F		N.T.S.		
ZONE	FOR VAR. NO. 03 404 MDPK ALTERED FROM M39x1.5 TO M38x1.5			TITLE		DRAWING No.		
				THREADED BOSS - RH		3-80-999-97163		
						CAND CODE		REV
						U 01		01